

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Original) A method of making a refrigerator storage assembly comprising:

feeding a material to an extruder, wherein the material is selected from a metal or a polymeric composition;

extruding the material through a die of the extruder to form a first intermediate extrusion, wherein the die includes an aperture defining a first leg and a second leg;

cutting the first intermediate extrusion to a predetermined length to form a first shelf extrusion having a bottom wall integrally formed with a side wall; and

attaching a first pair of end walls to the ends of the first shelf extrusion, wherein each of the first pair of end walls engages the bottom wall and the side wall of the first shelf extrusion and wherein each of the first pair of end walls includes a distal face having a bracket formed therein for engaging a support disposed in a refrigerator.

2. (Original) The method of claim 1, further comprising aligning a wall section in a channel formed in the side wall of the first shelf extrusion and engaging the ends of the wall section with the first pair of end walls.

3. (Original) The method of claim 2, further comprising disposing a cap over the wall section and engaging the ends of the cap with the first pair of end walls.
4. (Original) The method of claim 1, further comprising injection molding each of the first pair of end walls.
5. (Original) The method of claim 1, wherein attaching the first pair of end walls to the ends of the first shelf extrusion includes engaging the first shelf extrusion and one of the first pair end walls with a fastener.
6. (Original) The method of claim 5, wherein the fastener is a screw threadably engaged with the first shelf extrusion and one of the first pair of end walls.
7. (Original) The method of claim 1, further comprising coating the first shelf extrusion.
8. (Original) The method of claim 7, wherein the step of coating comprises a step selected from painting and plating.
9. (Original) The method of claim 1 further comprising:
forming a second intermediate extrusion by extruding the material through the die;

cutting the second intermediate extrusion to a second predetermined length to form a second shelf extrusion, wherein the first predetermined length is unequal to the second predetermined length; and

attaching a second pair of end walls to the ends of the second shelf extrusion.

10. (Original) The method of claim 9, further comprising coating the second shelf extrusion.
11. (Original) The method of claim 10, wherein the step of coating comprises a step selected from painting and plating.
12. – 35. (Canceled)